

## PROPERTIES

- ▶ Single component, neutral curing
- ▶ High performance
- ▶ Low modulus
- ▶ High resistance features
- ▶ Excellent adhesion to all surfaces
- ▶ Highly flexible (25% movement)
- ▶ Thick bodied for ease of use
- ▶ Weather Resistant

## APPLICATIONS

- Traditional construction (expansion and stability joints)
  - Light and heavy prefabrication (curtain walls, metal coving, terrace, parapet wall and façade panel joints)
  - Flooring joints (concrete slabs, motorways, airport runways)
  - Caravan joints
  - Bonding of decorative panels
  - Bonding of materials subjected to vibration
  - Bonding and sealing of mirrors
  - Glazing (weather sealing, flexible jointing), including glazing of insulating glass units.
- Avoid contact with secondary seal

## PROCESSING

### Surface Preparation

All surfaces must be clean, dry and free from any dust or any traces of contaminations, which may affect adhesion.

To degrease, wipe with a pad soaked in solvent then with a clean cloth. Dust should be removed using oil-free compressed air.

### Priming

UniBond Trade 10B does not require a primer on most common substrates. Except in the case of immersion and especially on porous substrates the application of a primer is recommended. Please consult us for more information.

### Joint Dimensions

The movement capability of the sealant as well as local regulations must be considered. In general the joint width should be twice the depth.

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**Sealant Coverage** per 300ml cartridge of sealant for the following seal dimensions are given below for information purposes only:

- 12 metres of 5 x 5 mm seals
- 5 metres of 8 x 8 mm seals
- 2.5 metres of 15 x 8 mm seals
- 1.5 metres of 20 x 10 mm seals

## High Performance Silicone

### TEMPERATURES

#### Application

Application Temperatures: +5°C to +40°C

#### Service

Service Temperatures: - 50°C to + 120°C

### CHARACTERISTICS

Type of silicone :	Alkoxy
Density ISO 2811-1	~ 1,38 g/ml white, grey, black ~ 1,04 g/ml translucent
Resistance to flow ISO 7390	~ 1 mm white, grey, black ~ 0 mm translucent
Skin formation time +23°C/ 50% RH	~40 min. white, grey, black ~ 30 min. translucent
Curing speed +23°C, 50%RH, cross-section of joint 20x10mm	~ 2 mm/ day white, grey, black ~ 2,5 mm/ day translucent
Shore A hardness ISO 868	~ 22 white, grey, black ~ 20 translucent
Movement capability ISO 11600	25%
Max. joint width	30 mm
Change of volume ISO 10563	~ 6%
Elastic recovery ISO 7389-A	~ 85% white, grey, black ~ 90% translucent
Modulus at 100% elongation ISO 8339-A	~ 0,3 N/mm <sup>2</sup>
Elongation at break ISO 8339-A	500 % white, grey, black 250% translucent

### STANDARDS

#### ISO

ISO 11600-F&G-25 LM

#### EN 15651-1 (CE marking)

Product type F-EXT-INT: sealant for façade for interior and exterior applications

#### EN 15651-2 (CE marking)

Product type G: sealant for glazing applications

#### EN 13501-1

Reaction to fire: class E

### IMPORTANT ADVICE

#### Cleaning tools

Areas soiled with fresh sealant may be cleaned with a dry pad or a pad soaked in a solvent. Any cured sealant can be removed by scraping (e. g. using a razor blade) or by using a special silicone remover product.

#### Storage

Cool, dry and free from frost

#### Shelf Life

12 Months when stored at temperatures between +5°C and +25°C in original, unopened packaging after date of manufacture.

### SAFETY

#### Safety Advice

Consult the Material Safety Data Sheet (mysds.henkel.com) for UniBond Trade 10B.  
[www.unibond-trade.co.uk](http://www.unibond-trade.co.uk)

### COLOURS

White, grey, black

### PACKAGING

UniBond Trade 10B is supplied in 300ml cartridges

### DISPOSAL

#### Product and packaging disposal

Dispose of waste and residues in accordance with local authority requirements (please refer to Safety Data Sheet for more information).



# 10B

## High Performance Silicone

### SUBSTRATE COMPATIBILITY

UniBond Trade 10B provides excellent adhesion on most construction substrates, including synthetic and porous materials such as concrete, brick (glazed and unglazed), glass, tiles, ceramics, anodised and powder coated aluminium, steel, stainless steel, wood, treated wood, polyester, PMMA, polycarbonate and PVC.

### LIMITATIONS OF USE

UniBond Trade 10B is not recommended for joints that are in direct food contact.

UniBond Trade 10B is not recommended for structural glazing applications.

UniBond Trade 10B is not recommended for swimming pool joints, for aquarium joints or for applications under water.

UniBond Trade 10B seals must not be over-painted (poor covering and adhesion of the paint).

Before using UniBond Trade 10B on painted substrates, paint has to be completely dry and cured. Prior compatibility tests are recommended, considering the variety of paints that exist.

UniBond Trade 10B is not recommended on materials which can exude certain components over time (butyl sealant, EPDM rubbers, polychloroprenes, etc.). Discolouration or reduction of adhesion properties could take place.

Application of UniBond Trade 10B on natural stone (e.g. marble, granite) is not recommended. For applications on natural stone use a special natural stone silicone.

UniBond Trade 10B is not recommended for applications on PTFE (Teflon®) or polyethylene.

For any applications on sensitive surfaces carry out preliminary testing to check compatibility with the sealant.

"The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product. f.

Any liability in respect of the information in the Technical Data Sheet or any other written or oral recommendation(s) regarding the concerned product is excluded, except if otherwise explicitly agreed and except in relation to death or personal injury caused by our negligence and any liability under any applicable mandatory product liability law."

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